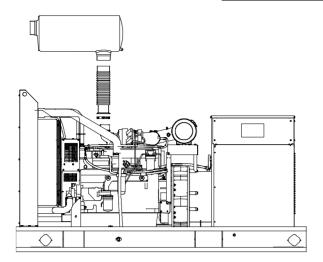
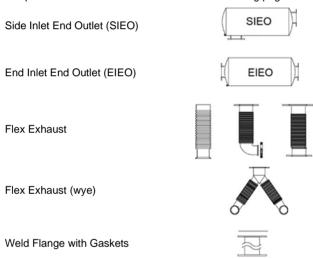


Industrial Generator Set Accessories Silencers and Exhaust Systems



Legend

Use the information below for identifying the exhaust system components shown in the illustrations on the following pages.



Discovery Energy, LLC offers silencers rated for hospital, critical, residential, and industrial applications and stainless steel flexible exhaust connectors for unhoused generator sets. The accessories described in this spec sheet apply to open units unless otherwise stated. These silencers withstand exhaust flow pressure and temperature without creating excessive engine backpressure.

| Silencer Type | Noise Reduction dB(A) | Ambient Noise Level | Silencing Requirement |
|------------------|-----------------------------|------------------------|--------------------------|
| Hospital | 32-42 | Low | Very High |
| Critical | 25-35 | Low | High |
| Residential | 18-25 | Low-Medium | Medium |
| Industrial | 12-18 | Medium-High | Low-Medium |

Silencer and Exhaust System Selection

Select the silencer based on the required degree of exhaust noise reduction using the four silencer ratings in the table above. In addition, select the silencer inlet/ outlet type using the legend descriptions.

Note:

Some generator set models may not offer all exhaust system combinations.

Use the illustrations on the following pages to select the available silencer type and exhaust system configuration best suited for your application. Consult with your authorized distributor/dealer for silencer and component kit numbers and for silencer dimensions.

Backpressure Considerations

Refer to the generator set spec sheet to determine the maximum allowable exhaust backpressure. Add the backpressure produced by the silencer and exhaust piping together to determine the total exhaust system backpressure. Contact an authorized distributor/dealer to calculate backpressure in the exhaust piping. Do not exceed the maximum allowable backpressure.



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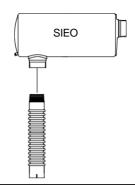
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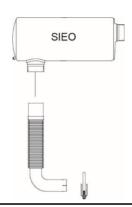
25-45REZG, 25/30/50REZGB, 50REZGC, and KG25-KG60

| Exhaust System Kits | Size, In/Out |
|-----------------------------------|--------------|
| Flex Exhaust * | _ |
| Critical Silencer SIEO | 3 NPT |
| * Kit includes the exhaust clamp. | |



KG80, KG100, and KG125

| Exhaust System Kits | Size, In/Out |
|-----------------------------------|--------------|
| Flex Exhaust * | _ |
| Critical Silencer SIEO | 4 NPT |
| * Kit includes the exhaust clamp. | |



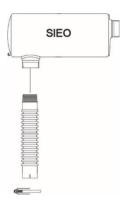
KG150, KG180, and KG200

| Exhaust System Kits | Size, In/Out |
|--|--------------|
| Critical Silencer SIEO | 4 NPT |
| Note: Flex exhaust included with engine. | |



60REZGB

| Exhaust System Kits | Size, In/Out |
|--------------------------------------|--------------|
| Flex Exhaust, 3 NPT or 4 NPT * | _ |
| Critical Silencer SIEO (Standby) | 3 NPT |
| Critical Silencer SIEO (Prime Power) | 4 NPT |
| * Kit includes the exhaust clamp | |

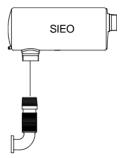




Gaseous Fuel

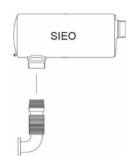
100-150REZG, 125/150REZGB, 125/150REZGC, 80/100REZGD, 80RZG, 125/150RZGC, and 80/100RZGD

| Exhaust System Kits | Size, In/Out |
|---|--------------|
| Flex Exhaust * | _ |
| Critical Silencer SIEO | 4 NPT |
| * Hardware and gasket included with engine. | |



180/200REZXB/RZXB

| Exhaust System Kits | Size, In/Out |
|---|--------------|
| Flex Exhaust * | _ |
| Critical Silencer SIEO | 4 NPT |
| * Hardware and gasket included with engine. | |

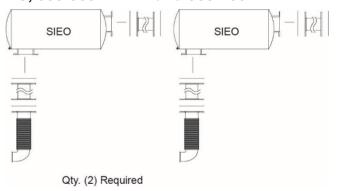


250-400REZXB/RZXB, 450REZXB, 300REZXC, 300-500REZXD and 300-400RZXD

| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out |
|------------------------|-------------------------|-------------|--------------|
| Flex Exhaust 5 in.* | 1 | 2 | _ |
| Weld Flange 5 in.† | 2 | 2 | _ |
| Critical Silencer SIEO | 2 | 1 | 5 NPT |

- * Hardware and gasket included with engine.
- † One kit includes (2) exhaust flanges, (3) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

Note: Two flex exhausts and two silencers are required.



500-1000REZK

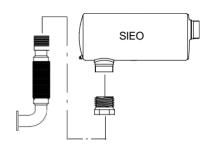
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
|--|-------------|--------------|--|
| 500REZK | | | |
| Critical Silencer SIEO | 1 | 10 in. | |
| 750REZK | | | |
| Critical Silencer SIEO | 1 | 12 in. | |
| 1000REZK | | | |
| Critical Silencer SIEO | 1 | 12 in. | |
| Note: Flex exhaust included with engine. | | | |





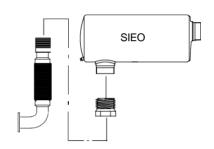
15-30REOZK

| Exhaust System Kits (Critical Silencer) | Size, In/Out |
|---|--------------|
| Flex Exhaust 2 NPT | _ |
| Reducer Bushing 2 NPTF/3 NPTF | _ |
| Critical Silencer SIEO | 3 NPT |



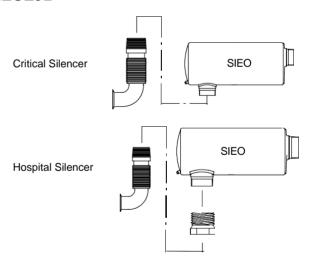
40-60REOZK

| Exhaust System Kits (Critical Silencer) | Size, In/Out |
|---|--------------|
| Flex Exhaust 2.5 NPT | _ |
| Reducer Bushing 2.5 NPTF/4 NPTF | _ |
| Critical Silencer SIEO | 4 NPT |



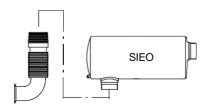
20-40REOZJB

| Exhaust System Kits (Critical Silencer) | Size, In/Out |
|---|--------------|
| Flex Exhaust 3 NPT * | _ |
| Critical Silencer SIEO | 3 NPT |
| Exhaust System Kits (Hospital Silencer) | |
| Flex Exhaust 3 NPT * | _ |
| Reducer Bushing 3 NPTF/4 NPTF | _ |
| Hospital Silencer SIEO | 4 NPT |
| * Kit includes the exhaust clamp. | |



20/30REOZJC

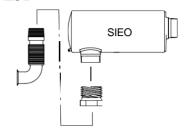
| Exhaust System Kits (Critical Silencer) | Size, In/Out |
|---|--------------|
| Flex Exhaust 3 NPT * | _ |
| Critical Silencer SIEO | 3 NPT |
| * Kit includes the exhaust clamp. | |





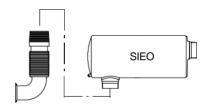
40REOZJC and 50/60REOZJD

| Exhaust System Kits | Size, In/Out |
|-----------------------------------|--------------|
| Flex Exhaust 3 NPT* | _ |
| Reducer Bushing 3 NPTF/4 NPTF | _ |
| Critical Silencer SIEO | 4 NPT |
| * Kit includes the exhaust clamp. | |



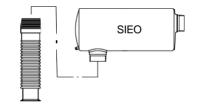
40/50REOZJE

| Exhaust System Kits | Size, In/Out |
|-----------------------------------|--------------|
| Flex Exhaust 4 NPT* | _ |
| Critical Silencer SIEO | 4 NPT |
| * Kit includes the exhaust clamp. | |



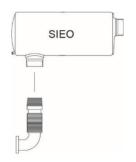
50-80REOZJB

| Exhaust System Kits | Size, In/Out |
|-----------------------------------|--------------|
| Flex Exhaust 4 NPT* | _ |
| Critical Silencer SIEO | 4 NPT |
| Hospital Silencer SIEO | 4 NPT |
| * Kit includes the exhaust clamp. | |



80/100REOZJF

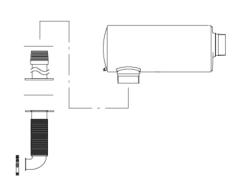
| Exhaust System Kits | Size, In/Out |
|-----------------------------------|--------------|
| Flex Exhaust 4 NPT* | _ |
| Reducer Bushing 3 NPTF/4 NPTF | _ |
| Hospital Silencer SIEO | 4 NPT |
| * Kit includes the exhaust clamp. | |



KD80-KD200

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 4 in. * | 1 | _ |
| Weld Flange 4 in. † | 2 | _ |
| Critical Silencer SIEO | 1 | 4 in. |

- * Kit includes the exhaust clamp.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

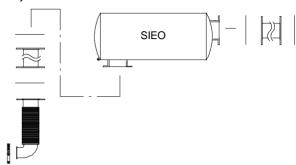




100/125REOZJB, 150REOZJF, and 125REOZJG

| Exhaust System Kits | Size, In/Out |
|--------------------------|--------------|
| Flex Exhaust 6 in. * | 1 |
| Weld Flange 6 in. † | 2 |
| Critical Silencer SIEO | 1 |
| Hospital Silencer SIEO ‡ | 1 |

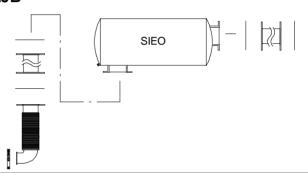
- * Kit includes the exhaust clamp.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data. ‡ All models except 125REOZJG and 150REOZJF.



150REOZJB

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 6 in. * | 1 | _ |
| Weld Flange 6 in. † | 2 | _ |
| Critical Silencer SIEO | 1 | 6 in. |
| Hospital Silencer SIEO | 1 | 6 in. |

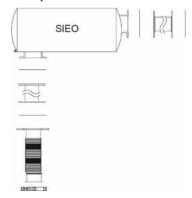
- * Kit includes the exhaust clamp.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



230-275REOZJE, 180/200REOZJF, 180REOZJG, and 300REOZJ

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 6 in. * | 1 | _ |
| Weld Flange 6 in. † | 2 | _ |
| Critical Silencer SIEO | 1 | 6 in. |

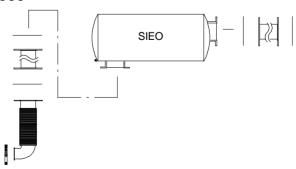
- * Kit includes the exhaust clamp.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



KD230-KD300

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 6 in. * | 1 | _ |
| Weld Flange 6 in. † | 2 | _ |
| Critical Silencer SIEO | 1 | 6 in. |

- * Kit includes (1) flex tube, (1) exhaust flange, and (1) exhaust clamp.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

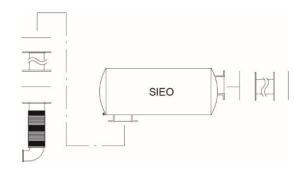




300/450REOZDD

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 8 in. * | 1 | _ |
| Weld Flange 8 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 8 in. |
| Critical Silencer SIEO | 1 | 8 in. |

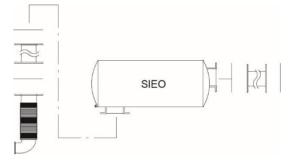
- Kit includes exhaust clamp and kits for 400REOZDC/450REOZDB include an insulation blanket
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



350-500REOZJ, 350-500REOZJB, 350-500REOZJC, and 350/400REOZJD

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 8 in. * | 1 | _ |
| Weld Flange 8 in. † | 2 | _ |
| Critical Silencer SIEO | 1 | 8 in. |

- * Kit includes exhaust clamp and an insulation blanket.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

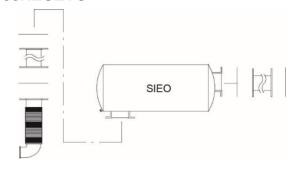




500REOZVB and 500REOZVC

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 10 in. * | 1 | _ |
| Weld Flange 10 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 10 in. |
| Critical Silencer SIEO | 1 | 10 in. |

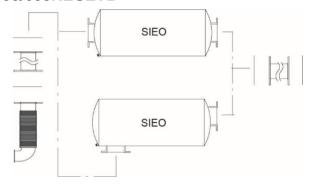
- * Kit includes mounting hardware.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



550/600REOZV and 550/600REOZVB

| Exhaust System Kits | Qty. in Kit | Size, In/Out |
|------------------------|-------------|--------------|
| Flex Exhaust 10 in. * | 1 | _ |
| Weld Flange 10 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 10 in. |
| Critical Silencer SIEO | 1 | 10 in. |

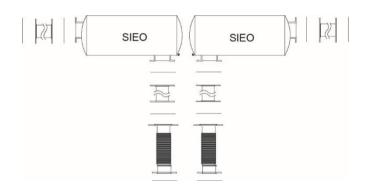
- * Kit includes mounting hardware.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



700-1000REOZDE (with dual silencers)

| 700-1000REOZDE | | | | |
|------------------------|-------------------------|----------------|--------|-------|
| | Size, In/Out | | In/Out | |
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | 50 Hz | 60 Hz |
| Flex Exhaust 8 in. * | 1 | 2 | _ | _ |
| Weld Flange 10 in. † | _ | 2 | _ | _ |
| Hospital Silencer SIEO | 2 | 1 | 8 in. | 8 in. |
| Critical Silencer SIEO | 2 | 1 | 8 in. | 8 in. |

- * Kit includes (2) flex tubes, (2) gaskets, and mounting hardware.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

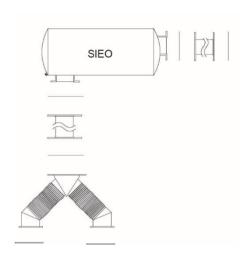




700-1000REOZDE (with single silencer)

| 700-1000REOZDE | | | | | |
|------------------------|-------------------------|----------------|--------------|--------------|--|
| | N 6165 | | Size, In/C | | |
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | 50 Hz | 60 Hz | |
| Flex Exhaust (wye) * | 1 | 1 | 8 in./10 in. | 8 in./10 in. | |
| Weld Flange 10 in. † | _ | 2 | _ | _ | |
| Hospital Silencer SIEO | 1 | 1 | 10 in. | 10 in. | |
| Critical Silencer SIEO | 1 | 1 | 10 in. | 10 in. | |
| 900/1000REOZDE | 900/1000REOZDE | | | | |
| | Size, In/O | | In/Out | | |
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | 50 Hz | 60 Hz | |
| Flex Exhaust (wye) * | 1 | 1 | 8 in./12 in. | 8 in./12 in. | |
| Weld Flange 12 in. † | _ | 2 | _ | _ | |
| Hospital Silencer SIEO | 1 | 1 | 12 in. | 12 in. | |
| Critical Silencer SIEO | 1 | 1 | 12 in. | 12 in. | |

^{*} Kit includes (1) flex wye tube, (2) gaskets, and the mounting hardware.
† One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

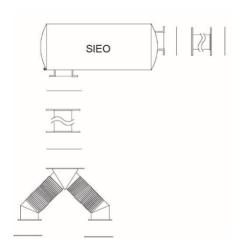


1250-2250REOZDD and 2500REOZDC

| 1250/1500REOZDD | | |
|---|-------------|---------------|
| Exhaust System Kits | Qty. in Kit | Size, In/Out |
| Flex Exhaust (wye) * | 1 | 10 in./14 in. |
| Weld Flange 14 in. or 16 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 14 in./16 in. |
| Critical Silencer SIEO | 1 | 14 in. |
| 1750REOZDD | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out |
| Flex Exhaust (wye) * | 1 | 10 in./14 in. |
| Weld Flange 14 in. or 16 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 14 in./16 in. |
| Critical Silencer SIEO | 1 | 14 in./16 in. |
| 2000REOZDD | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out |
| Flex Exhaust (wye) * | 1 | 10 in./14 in. |
| Weld Flange 14 in., 16 in., or 18 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 14 in./18 in. |
| Critical Silencer SIEO | 1 | 14 in./16 in. |
| 2250REOZDD | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out |
| Exhaust (wye) * | 1 | 10 in./14 in. |
| Weld Flange 14 in. or 18 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 14 in./18 in. |
| Critical Silencer SIEO | 1 | 14 in.16 in. |

| 2500REOZDC | | |
|------------------------|-------------|---------------|
| Exhaust System Kits | Qty. in Kit | Size, In/Out |
| Exhaust (wye) in. * | 1 | 10 in./20 in. |
| Weld Flange 20 in. † | 2 | _ |
| Hospital Silencer SIEO | 1 | 20 in. |
| Critical Silencer SIEO | 1 | 20 in. |

- * Kit includes (1) flex wye tube, (2) gaskets, and the mounting hardware.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



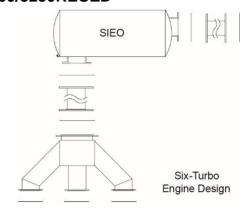


2500/2800REOZDB and 3000/3250REOZD

| - 1 10 1 10 1 | | Size, | ln/Out |
|--|----------------|---------------|---------------|
| Exhaust System Kits for Six-Turbo Engine Design | Qty. in Kit | 50 Hz | 60 Hz |
| Exhaust (wye) ‡ | 1 | 10 in./18 in. | 10 in./20 in. |
| Weld Flange 18 in. or 20 in. § | 2 | _ | _ |
| Hospital Silencer SIEO | 1 | 18 in. | 20 in. |
| Critical Silencer SIEO | 1 | 18 in. | 20 in. |

[‡] Kit includes (1) wye tube, (2) gaskets, and the mounting hardware. § One kit includes (2) exhaust flanges, (2) gaskets, and mounting hardware. See Weld Flange Kits for additional data.

Note: The generator set flex exhaust is standard.

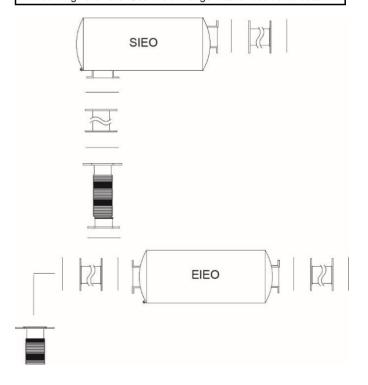


600REOZM, 750-2000REOZMD, and 750-2000ROZMC

| 600REOZM | | | |
|---------------------------------|-------------|---------------|--|
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 12 in. * | 1 | _ | |
| Weld Flange 12 in. † | 2 | _ | |
| Hospital Silencer EIEO | 1 | 40 : | |
| Hospital Silencer SIEO | 1 | 12 in. | |
| Critical Silencer EIEO | 1 | 10 in | |
| Critical Silencer SIEO | 1 | 12 in. | |
| 750/800REOZMD and 750/800 | ROZMC | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 12 in. * | 1 | - | |
| Weld Flange 12 in. † | 2 | - | |
| Hospital Silencer SIEO | 1 | 12 in. | |
| Critical Silencer SIEO | 1 | 12 in. | |
| 900/1000REOZMD and 900/10 | 000ROZMC | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 12 in. or 14 in. * | 1 | _ | |
| Weld Flange 12 in. or 14 in. † | 2 | _ | |
| Hospital Silencer EIEO | 1 | 12 in. | |
| Hospital Silencer SIEO | 1 | 14 in. | |
| Critical Silencer EIEO | 1 | 12 in. | |
| Critical Silencer SIEO | 1 | 12 111. | |
| 1250REOZMD and 1250ROZM | | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 14 in. * | 1 | _ | |
| Weld Flange 14 in.,or 16 in. † | 2 | _ | |
| Hospital Silencer SIEO | 1 | 14 in./16 in. | |
| Critical Silencer SIEO | 1 | 14 in. | |
| 1600REOZMD and 1600ROZM | | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 14 in. * | 1 | _ | |
| Weld Flange 14 in.,or 16 in. † | 2 | _ | |
| Hospital Silencer SIEO | 1 | 14 in./16 in. | |
| Critical Silencer SIEO | 1 | 14 in./16 in. | |
| 1750REOZMD and 1820/2000 | | | |
| Exhaust System Kits | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 14 in. * | 1 | _ | |
| Weld Flange 14 in., 16 in., or | 2 | _ | |
| 18 in. † | | | |
| Hospital Silencer SIEO | 1 | 14 in./18 in. | |
| Critical Silencer SIEO | 1 | 14 in./16 in. | |

| 2000REOZMD | | | | | |
|-------------------------------|-------------|---------------|--|--|--|
| Exhaust System Kits | Qty. in Kit | Size, In/Out | | | |
| Flex Exhaust 14 * | 1 | _ | | | |
| Weld Flange 14 in. or 18 in † | 2 | _ | | | |
| Hospital Silencer SIEO | 1 | 14 in./18 in. | | | |
| Critical Silencer SIEO | 1 | 14 in./16 in. | | | |

- * Kit includes (1) flex wye tube, (2) gaskets, and the mounting hardware.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

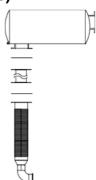




KD700-KD750 (with single silencers)

| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out |
|---------------------------|----------------------------|----------------|-----------------|
| Flex Exhaust 10 in. * | 1 | 1 | _ |
| Weld Flange 10 in. † | _ | 2 | _ |
| Hospital Silencer SIEO | 1 | 1 | 10 in. |
| Critical Silencer SIEO | 1 | 1 | 10 in. |
| Residential Silencer SIEO | 1 | 1 | 10 in. |

^{*} Kit includes (1) flex tube and mounting hardware.

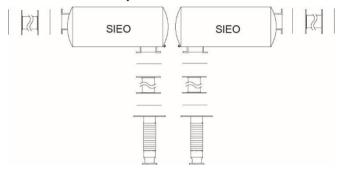


KD800-KD1000 (with dual silencers)

| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out |
|------------------------|-------------------------|----------------|--------------|
| Flex Exhaust 8 in. * | 1 | 2 | _ |
| Weld Flange 8 in. † | _ | 2 | _ |
| Hospital Silencer SIEO | 2 | 1 | 8 in. |
| Critical Silencer SIEO | 2 | 1 | 8 in. |

^{*} Kit includes (2) flex tubes and mounting hardware.

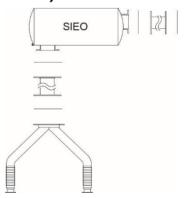
[†] One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



KD800-KD1000 (with single silencer)

| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out |
|-----------------------------|-------------------------|----------------|-----------------|
| Flex Exhaust (wye) 12 in. * | 1 | 1 | _ |
| Weld Flange 12 in. † | _ | 2 | _ |
| Hospital Silencer SIEO | 1 | 1 | 12 in. |
| Critical Silencer SIEO | 1 | 1 | 12 in. |

^{*} Kit includes (1) flex tube and mounting hardware. Exhaust elbow gaskets are supplied on the engine.



[†] One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

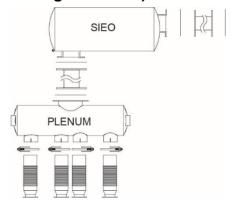
[†] One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



KD1250-1750 including KD1250-A (with single silencer)

| KD1250-KD1750 including KD1250-A | | | | |
|--|---|---|---------------|--|
| No. of Kits Qty. in Exhaust System Kits Required Kit Size, In/Ou | | | | |
| Flex Exhaust 14 in. * | 1 | 4 | _ | |
| Weld Flange 14 or 16 in. † | _ | 2 | _ | |
| Hospital Silencer SIEO | 1 | 1 | 14 in./16 in. | |
| Critical Silencer SIEO | 1 | 1 | 14 in./16 in. | |

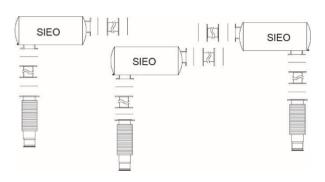
- * Kit includes (4) flex exhaust tubes, (4) gaskets, and plenum. Gaskets are supplied on the engine.
- † One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



KD2000-KD2500 (with three silencers, KD62V12 engine)

| KD2000-KD2500 | | | | |
|------------------------|-------------------------|----------------|-----------------|--|
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 10 in. * | 1 | 3 | _ | |
| Weld Flange 10 in. † | _ | 3 | _ | |
| Hospital Silencer SIEO | 3 | 1 | 10 in. | |
| Critical Silencer SIEO | 3 | 1 | 10 in. | |

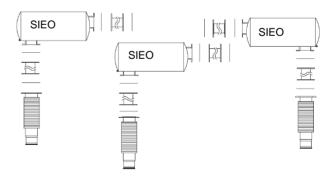
- * Kit includes (3) flex tubes. Exhaust elbow gaskets are supplied on the engine.
- † One kit includes (3) exhaust flanges, (3) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



KD2000-KD2500 (with three silencers, KD62V12A engine)

| KD2000-KD2500 | | | | |
|------------------------|-------------------------|----------------|-----------------|--|
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 8 in. * | 1 | 3 | _ | |
| Weld Flange 8 in. † | _ | 3 | _ | |
| Hospital Silencer SIEO | 3 | 1 | 10 in. | |
| Critical Silencer SIEO | 3 | 1 | 10 in. | |

- * Kit includes (3) flex tubes. Exhaust elbow gaskets are supplied on the engine.
- † One kit includes (3) exhaust flanges, (3) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



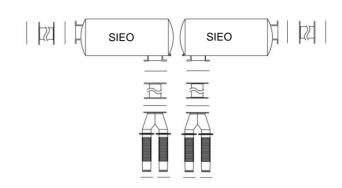


KD2800-KD3250 (with dual silencers, KD83V16 and KD83V16A engine)

| KD2800-KD3250 | | | | |
|--------------------------------|----------------------------|----------------|---------------|--|
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out | |
| Flex Exhaust (wye) 14 in. * | 1 | 2 | _ | |
| Weld Flange 14 in. or 16 in. † | _ | 2 | _ | |
| Hospital Silencer SIEO | 2 | 1 | 14 in./16 in. | |
| Critical Silencer SIEO | 2 | 1 | 14 in. | |
| | | | | |

^{*} Kit includes (4) flex tubes, (2) wye pipes, and hardware and exhaust gaskets to connect the flex tubes to the wye pipes.

[†] One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.

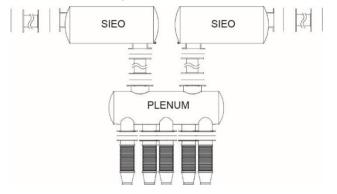


KD3500-KD4000 (with dual silencers)

| KD3500-KD4000 | | | | |
|--------------------------------|----------------------------|----------------|---------------|--|
| Exhaust System Kits | No. of Kits Required | Qty. in Kit | Size, In/Out | |
| Flex Exhaust 14 in. * | 1 | 5 | _ | |
| Weld Flange 14 in. or 16 in. † | _ | 2 | _ | |
| Hospital Silencer SIEO | 2 | 1 | 14 in./16 in. | |
| Critical Silencer SIEO | 2 | 1 | 14 in./16 in. | |

^{*} Kit includes (5) flex exhaust tubes, (5) gaskets, and plenum. Exhaust elbow gaskets are supplied on the engine.

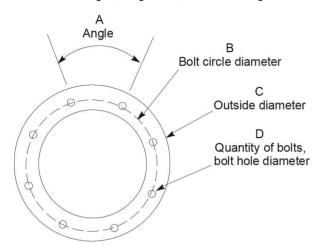
[†] One kit includes (2) exhaust flanges, (2) gaskets, and the mounting hardware. See Weld Flange Kits for additional data.



Industrial Generator Set Accessories Silencers and Exhaust Systems

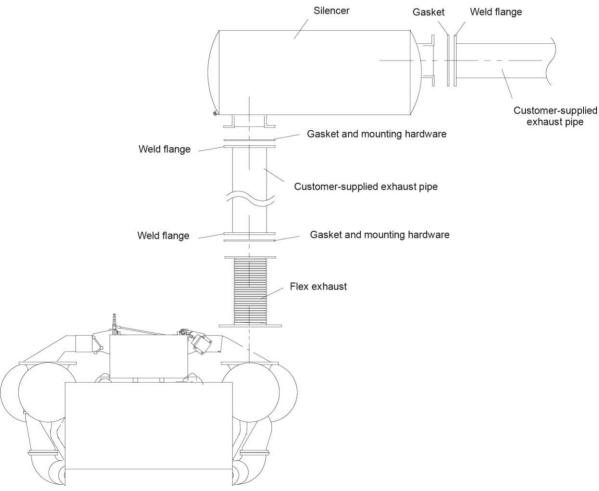
Weld Flange Kits

Use the weld flange kit to connect the exhaust silencer to customer-supplied exhaust pipe. One weld flange kit includes two exhaust flanges, two gaskets, and the mounting hardware.



| ANSI Class 150 Flange Dimensions | | | | | |
|----------------------------------|-----------|----------------|---------------|---------------------|--|
| Nominal Pipe Size, in. | A deg. | B mm (in.) | C mm (in.) | D Qty., mm (in.) | |
| 4 | 45 | 190.50 (7.50) | 228.6 (9.0) | 8, 19.05 (0.75) | |
| 5 | 45 | 215.90 (8.50) | 254.0 (10.0) | 8, 22.23 (0.88) | |
| 6 | 45 | 241.30 (9.50) | 279.4 (11.0) | 8, 22.23 (0.88) | |
| 8 | 45 | 298.45 (11.75) | 342.9 (13.5) | 8, 22.23 (0.88) | |
| 10 | 30 | 361.95 (14.25) | 406.4 (16.0) | 12, 25.40 (1.00) | |
| 12 | 30 | 431.80 (17.00) | 482.6 (19.0) | 12, 25.40 (1.00) | |
| 14 | 30 | 476.25 (18.75) | 533.4 (21.0) | 12, 28.58 (1.13) | |
| 16 | 22.5 | 539.75 (21.25) | 596.9 (23.5) | 16, 28.58 (1.13) | |
| 18 | 22.5 | 577.85 (22.75) | 635.0 (25.0) | 16, 31.75 (1.25) | |
| 20 | 18 | 635.00 (25.00) | 698.5 (27.5) | 20, 31.75 (1.25) | |

Weld Flange Dimensions



Availability is subject to change without notice. Discovery Energy, LLC reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever. Contact your local authorized generator set distributor for availability.