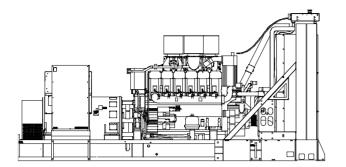
Industrial Diesel Generator Set - I

Tier 2 EPA-Certified for Stationary Emergency Applications



KDxxxx designates a generator set with a Tier 2 EPA-Certified engine. KDxxxx-F designates a 60 Hz generator set with a fuel optimized engine.

Ratings Range

| | | 60 HZ |
|----------|-------|---------|
| Standby: | kW | 670-750 |
| | kVA | 835-935 |
| Prime: | kW | 600-680 |
| | L\/ A | 750 050 |



Standard Features

- Rehlko provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO) / Renewable Diesel (RD) fuels compliant with EN15940 / ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- cULus listing (UL 2200 and CSA C22.2 No. 100).
- · The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available for purchase in some jurisdictions.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- Other features:
 - Rehlko designed controllers for one-source system integration and remote communication. See Controllers on page 4.
 - The low coolant level shutdown prevents overheating (standard on radiator models only).

Conscious Care[™]Qualified

 Reduce operating costs, fuel consumption and greenhouse gas emissions with Conscious Care™ maintenance program.

General Specifications

| Orderable Generator Model Number | GMKD750 |
|--|-----------------------|
| Manufacturer | Rehlko |
| Engine: model | KD18L06 |
| Alternator Choices | KH02970TO4D |
| | KH03450TO4D |
| Performance Class | Per ISO 8528-5 |
| One Step Load Acceptance | 100% |
| Voltage | Wye or 600 V |
| Controller | APM603, APM802 |
| Fuel Tank Capacity, L (gal.) | 2028-19021 (550-5025) |
| Fuel Consumption, L/hr (gal./hr) 100% at Standby | 191 (50.5) |
| Fuel Consumption, L/hr (gal./hr) 100% at Prime Power | 171 (45.2) |
| Emission Level Compliance (KDxxxx) | Tier 2 |
| Open Unit Noise Level @ 7 m dB(A) at Rated Load | 93 |

Generator Set Ratings

| | | | 150°C Rise Standby Rating | | 130°C Rise Standby Rating | | 125°C Rise Prime Rating | | 105°C Rise Prime Rating | | |
|-------------|---------|----|------------------------------|---------|------------------------------|---------|----------------------------|---------|----------------------------|---------|------|
| Alternator | Voltage | Ph | Hz | kW/kVA | Amps | kW/kVA | Amps | kW/kVA | Amps | kW/kVA | Amps |
| | 120/208 | 3 | 60 | 750/935 | 2603 | 720/900 | 2499 | 680/850 | 2360 | 655/815 | 2273 |
| | 127/220 | 3 | 60 | 750/935 | 2461 | 750/935 | 2461 | 680/850 | 2231 | 680/850 | 2231 |
| | 139/240 | 3 | 60 | 750/935 | 2256 | 750/935 | 2256 | 680/850 | 2045 | 680/850 | 2045 |
| | 220/380 | 3 | 60 | 700/875 | 1330 | 670/835 | 1273 | 670/835 | 1273 | 610/760 | 1159 |
| KH02970TO4D | 230/400 | 3 | 60 | 725/905 | 1309 | 695/865 | 1254 | 680/850 | 1227 | 640/800 | 1155 |
| | 240/416 | 3 | 60 | 750/935 | 1302 | 720/900 | 1250 | 680/850 | 1180 | 655/815 | 1137 |
| | 254/440 | 3 | 60 | 750/935 | 1231 | 750/935 | 1231 | 680/850 | 1116 | 680/850 | 1116 |
| | 277/480 | 3 | 60 | 750/935 | 1128 | 750/935 | 1128 | 680/850 | 1023 | 680/850 | 1023 |
| | 347/600 | 3 | 60 | 750/935 | 903 | 750/935 | 903 | 680/850 | 818 | 680/850 | 818 |

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Prime Power Ratings: At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. For limited running time and continuous ratings, consult the factory. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Industrial Diesel Generator Set

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Generator Set Ratings, continued

| | | | | 150°C F | Rise | 130 | °C | 125° | C | 105°C | Rise |
|-------------|---------|----|----|-----------|--------|---------|--------|---------|-------|---------|-------|
| | | | | Standby I | Rating | Standby | Rating | Prime R | ating | Prime R | ating |
| Alternator | Voltage | Ph | Hz | kW/kVA | Amps | kW/kVA | Amps | kW/kVA | Amps | kW/kVA | Amps |
| | 120/208 | 3 | 60 | 750/935 | 2603 | 750/935 | 2603 | 680/850 | 2360 | 680/850 | 2360 |
| | 127/220 | 3 | 60 | 750/935 | 2461 | 750/935 | 2461 | 680/850 | 2231 | 680/850 | 2231 |
| | 139/240 | 3 | 60 | 750/935 | 2256 | 750/935 | 2256 | 680/850 | 2045 | 680/850 | 2045 |
| | 220/380 | 3 | 60 | 750/935 | 1425 | 750/935 | 1425 | 680/850 | 1292 | 680/850 | 1292 |
| KH03450TO4D | 230/400 | 3 | 60 | 750/935 | 1354 | 750/935 | 1354 | 680/850 | 1227 | 680/850 | 1227 |
| | 240/416 | 3 | 60 | 750/935 | 1302 | 750/935 | 1302 | 680/850 | 1180 | 680/850 | 1180 |
| | 254/440 | 3 | 60 | 750/935 | 1231 | 750/935 | 1231 | 680/850 | 1116 | 680/850 | 1116 |
| | 277/480 | 3 | 60 | 750/935 | 1128 | 750/935 | 1128 | 680/850 | 1023 | 680/850 | 1023 |
| | 347/600 | 3 | 60 | 750/935 | 903 | 750/935 | 903 | 680/850 | 818 | 680/850 | 818 |

| Engine Specifications | 60 Hz |
|---|-----------------------------|
| Engine: model | KD18L06 |
| Engine: type | 4-Cycle, Turbocharged, |
| | Charge Air Cooled |
| Cylinder arrangement | 6 Inline |
| Displacement, L (cu. in.) | 17.960 (1096) |
| Bore and stroke, mm (in.) | 148 x 174 (5.8 x 6.9) |
| Compression ratio | 16.5:1 |
| Piston speed, m/min. (ft./min.) | 626 (2055) |
| Main bearings: quantity, type | 7, Precision Half Shells |
| Rated rpm | 1800 |
| Max. power at rated rpm, kWm (BHP) | 820 (1100) |
| Cylinder head material | Cast Iron |
| Crankshaft material | Steel |
| Valve (exhaust) material | Steel |
| Governor: type, make/model | KODEC Electronic Control |
| Frequency regulation, no-load to full-load | Isochronous |
| Frequency regulation, steady state | ±0.25% |
| Frequency | Fixed |
| Air cleaner type, all models | Dry |
| Lubricating System | 60 Hz |
| Туре | Full Pressure |
| Oil pan capacity with filter initial filling, | |
| L (qt.) § | 97 (102.4) |
| Oil filter: quantity, type § | Cartridge |
| Oil cooler | Water-Cooled |
| § Rehlko recommends the use of Rehlko | o Genuine oil and filters. |
| Fuel System | 60 Hz |
| Fuel supply line, min. ID, mm (in.) | 12 (0.47) |
| Fuel return line, min. ID, mm (in.) | 8 (0.31) |
| Max. fuel flow, Lph (gph) | 288 (76) |
| Min./max. fuel pressure at engine supply | |
| connection kPa (in Hg) | -30/30 (-8.8/8.8) |

| Fuel System | 60 Hz |
|--|---|
| Fuel supply line, min. ID, mm (in.) | 12 (0.47) |
| Fuel return line, min. ID, mm (in.) | 8 (0.31) |
| Max. fuel flow, Lph (gph) | 288 (76) |
| Min./max. fuel pressure at engine supply | |
| connection, kPa (in. Hg) | -30/30 (-8.8/8.8) |
| Max. return line restriction, kPa (in. Hg) | 30 (8.9) |
| Fuel filter: quantity, type | Primary Engine Filter |
| | Fuel/Water Separator |
| Recommended fuel | #2 Diesel ULSD/HVO/RD |
| | |

| Fuel Consumption** | 60 Hz | | | |
|-----------------------------|----------------|--|--|--|
| Diesel, Lph (gph) at % load | Standby Rating | | | |
| 100% | 188 (49.7) | | | |
| 75% | 151 (39.8) | | | |
| 50% | 102 (27.0) | | | |
| 25% | 52 (13.9) | | | |
| Diesel, Lph (gph) at % load | Prime Rating | | | |
| 100% | 167 (44.2) | | | |
| 75% | 124 (32.8) | | | |
| 50% | 85 (22.3) | | | |
| 25% | 47 (12.5) | | | |

| ** | Volumetric fuel consumption is up to 4% higher when using | |
|----|---|--|
| | HVO/RD than #2 ULSD. | |

| Radiator System | 60 Hz |
|--|-------------|
| Ambient temperature, °C (°F) * | 50 (122) |
| Radiator system capacity, including engine, | |
| L (gal.) | 75.7 (20) |
| Engine jacket water capacity, L (gal.) | 39.5 (10.4) |
| Engine jacket water flow, Lpm (gpm) | 780 (206.1) |
| Charge cooler air inlet temperature at | |
| 25°C (77°F) ambient, °C (°F) | 238 (460) |
| Heat rejected to cooling water at rated kW, | |
| dry exhaust, kW (Btu/min.) | 261 (14843) |
| Heat rejected to charge air cooler at rated | |
| kW, dry exhaust, kW (Btu/min.) | 208 (11840) |
| Turbocharger boost (abs), bar (psi) | 3.0 (43) |
| Water pump type | Vane Wheel |
| Fan diameter, including blades, mm (in.) | 1118 (44) |
| Fan, kWm (HP) | 24 (32.2) |
| Max. restriction of cooling air, intake and | |
| discharge side of radiator, kPa (in. H ₂ O) | 0.125 (0.5) |
| | |

Enclosure with enclosed silencer reduces ambient temperature capability by 5°C (9°F).

| Remote Radiator System [†] | 60 Hz |
|--|------------|
| Exhaust manifold type | Dry |
| Water inlet/outlet, mm (in.) | 76 (3) |
| Charge air cooler inlet/outlet (pipe dia. of flange), mm (in.) | 127 (5) |
| Static head allowable above engine, kPa (ft. H ₂ O) | 150 (50.2) |

[†] Contact your local distributor for cooling system options and specifications based on your specific requirements.



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| Exhaust System | 60 Hz |
|---|------------------------|
| Exhaust flow at rated kW, | |
| m³/min. (cfm) | 135 (4757) |
| Exhaust temperature at rated kW at 25°C (77°F) ambient, dry exhaust, °C (°F) Maximum allowable back pressure. | 512 (954) |
| kPa (in. Hg) | 8.5 (2.5) |
| Exh. outlet size at eng. hookup, mm (in.) | See ADV drawing |
| Electrical System | 60 Hz |
| Battery charging alternator: | |
| Ground (negative/positive) | Negative |
| Volts (DC) | 24 |
| Ampere rating | 140 |
| Starter motor qty. at starter motor power rating, rated voltage (DC) Battery, recommended cold cranking amps (CCA): | Standard: 1 @ 8 kW, 24 |
| Quantity, CCA rating each, type (with | |
| standard starter) | 2,925, WET |
| Battery voltage (DC) | 12 |
| Air Requirements | 60 Hz |
| Radiator-cooled cooling air, m³/min. (scfm)‡ | 876 (30900) |
| Cooling air required for generator set when equipped with city water cooling or remote radiator, based on | |
| 14°C (25°F) rise, m³/min. (scfm) ‡ | 457 (16139) |
| Combustion air, m³/min. (cfm) | 53.1 (1875) |
| Heat rejected to ambient air: | |
| Engine, kW (Btu/min.) | 90 (5123) |
| Alternator, kW (Btu/min.) | 39 (2220) |
| ‡ Air density = 1.20 kg/m ³ (0.075 lbm/ft ³) | |

| Alternator Spec | ifications | 60 Hz | | |
|-------------------|-------------------------|--|--|--|
| Туре | | 4-Pole, Rotating-Field | | |
| Exciter type | | Brushless, Permanent- Magnet Pilot Exciter | | |
| Voltage regulator | ſ | Solid-State, Volts/Hz | | |
| Insulation: | | NEMA MG1, UL 1446, Vacuum Pressure Impregnated (VPI) | | |
| Material | | Class H, Synthetic, Nonhygroscopic | | |
| Temperature rise |) | 130°C, 150°C Standby | | |
| Bearing: quantity | , type | 1, Sealed | | |
| Coupling type | | Flexible Disc | | |
| Amortisseur wind | dings | Full | | |
| Alternator windin | g type | Random Wound | | |
| Rotor balancing | | 125% | | |
| Voltage regulatio | n, no-load to full-load | ±0.25% | | |
| One-step load ac | cceptance | 100% of Rating | | |
| Unbalanced load | capability | 100% of Rated Standby Current | | |
| Peak motor starti | ing kVA: | (35% dip for voltages below) | | |
| 480 V | KH02970TO4D | 2717 | | |
| 480 V | KH03450TO4D | 3136 | | |

Alternator Standard Features

- The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
- All models are brushless, rotating-field alternators.
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from two-thirds pitch windings and skewed stator.
- Brushless alternator with brushless pilot exciter for excellent load response.

NOTE: See TIB-102 Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.



Tier 2 EPA-Certified for Stationary Emergency Applications

Controllers



APM802 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 12-inch graphic display with touch screen and menu control provide easy local data access
- Measurements are selectable in metric or English units
- User language is selectable
- · Two USB ports allow connection of a flash drive, mouse, or keypad
- Electrical data, mechanical data, and system settings can be saved to a flash drive
- Ethernet port allows connection to a PC type computer or Ethernet switch
- The controller supports Modbus® RTU and TCP protocols
- NFPA 110 Level 1 capability

Refer to G6-152 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric



APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- · Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
 - Note: Parallel with other APM603 controllers only
- Generator management to turn paralleled generators off and on as required by load demand
- · Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and BACnet®
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

BACnet® is a registered trademark of ASHRAE.

Codes and Standards

- Engine-generator set is designed and manufactured in facilities certified to ISO 9001.
- Generator set meets NEMA MG1, BS5000, ISO, DIN EN, and IEC standards, NFPA 110.
- Engine generator set is tested to ISO 8528-5 for transient response.
- The generator set and its components are prototype-tested, factory-built, and production-tested.

Third-Party Compliance

• Tier 2 EPA-Certified for Stationary Emergency Applications

Available Approvals and Listings

- California OSHPD Pre-Approval
- □ cULus (UL 2200 and CSA C22.2 No. 100)
- ☐ Florida Dept. Of Environmental Protection (FDEP) Compliance (fuel tank only)
- IBC Seismic Certification

Warranty Information

- A standard three-year unlimited-hour limited warranty for standby applications in the U.S. And Canada. Five-year basic, five-year comprehensive, and ten-year extended limited warranties are also available for purchase in some jurisdictions.
- A standard two-year or 8700-hour limited warranty for prime power applications.

Available Warranties for Standby Applications

- 5-Year Basic Limited Warranty
- □ 5-Year Comprehensive Limited Warranty
- ☐ 10-Year Major Components Limited Warranty

Standard Features

- Closed Crankcase Ventilation (CCV) Filters
- Customer Connection
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Oil Drain and Coolant Drain Extension
- · Operation and Installation Literature
- Battery Rack and Cables
- · Fuel/Water Separator

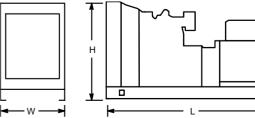
Industrial Diesel Generator Set - KD750

Tier 2 EPA-Certified for Stationary Emergency Applications

Available Options

Circuit Breakers **Electrical System** ☐ Battery, 2/12V, Wet Type Rating Magnetic Trip □ 80% Battery Charger Thermal Magnetic Trip \Box 100% Battery Heater; 80 W, 120 V, 1Ph Electronic Trip (LI) Operation Generator Heater Electronic Trip with Short Manual **Fuel System Electrically Operated** Time (LSI) Electronic Trip with Ground (for paralleling) Flexible Fuel Lines Fault (LSIG) Restriction Gauge (for fuel/water separator) **Circuit Breaker Mounting** □ Generator Mounted General Maintenance Remote Mounted **NFPA 110** Bus Bar (for remote mounted breakers) \Box Overhaul **Enclosed Remote Mounted Circuit Breakers** \Box Production ■ NEMA 1 (15-5000 A) Miscellaneous ■ NEMA 3R (15-1200 A) ☐ Air Cleaner, Heavy Duty **Engine Type** Air Cleaner Restriction Indicator KDxxxx Tier 2 EPA-Certified Engine Automatic Oil Replenishment System □ KDxxxx-F Fuel Optimized Engine Centrifugal Oil Filter Assembly Rated Power Factor Testing Approvals and Listings **Electrical Package (Requires Enclosure selection)** □ California OSHPD Pre-Approval □ cULus (UL 2200 and CSA C22.2 No. 100) ■ Basic Electrical Package (select 1 Ph) ☐ Florida Dept. of Environmental Protection (FDEP) Compliance Wire Battery Charger (1 Ph) (fuel tanks only) Wire Block Heater (select 1 Ph) Hurricane Rated Enclosure Wire Controller Heater (1 Ph) □ IBC Seismic Certification Wire Generator Heater (1 Ph) **Enclosed Unit** Warranty (Standby Applications only) Sound Level 1 Enclosure/Fuel Tank Package 5-Year Basic Limited Warranty Sound Level 2 Enclosure/Fuel Tank Package 5-Year Comprehensive Limited Warranty ☐ Sound Level 3 Enclosure/Fuel Tank Package 10-Year Major Components Limited Warranty **Open Unit** Other ■ Exhaust Silencer, Critical (kits: PA-354894 gty. 1) Exhaust Silencer, Hospital (kits: PA-354907 qty. 1) Exhaust Silencer, Residential (kits: PA-354992 qty. 1) ☐ Flexible Exhaust Connector, Stainless Steel Controller ☐ Input/Output, Digital ■ Load Shed (APM802 only) ■ Manual Key Switch □ Remote Emergency Stop Switch **Dimensions and Weights** ■ Lockable Emergency Stop Switch Overall Size, max., L x W x H, mm (in.): 3600 x 1900 x 2151 □ Remote Serial Annunciator Panel (141.7 x 74.8 x 84.7) **Cooling System** Weight, radiator model, max. wet, kg (lb.): 5840 (12875) ☐ Block Heater; 3000 W, 208 V, (select 1 Ph)*

- ☐ Block Heater; 3250 W, 240 V, (select 1 Ph) *
- ☐ Block Heater; 3000 W, 480 V, (select 1 Ph)*
 - * Required for ambient temperatures below 10°C (50°F). Block heater kit includes air intake manifold grid heater.
- Radiator Guard and Duct Flange



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.



Tier 2 EPA-Certified for Stationary Emergency Applications

Sound Enclosures and Subbase Fuel Tank

Sound Level 1 Enclosure Standard Features

- Internal silencers with flexible exhaust connectors and exhaust elbows.
- · Optional subbase fuel tank.
- Fade-, scratch-, and corrosion-resistant Power Armor™ automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification.
- Aluminum construction with large access doors that are hinged for easy maintenance.
- · Lockable, flush-mounted door latches.
- · Air inlet louvers reduce rain and snow entry.
- Vertical outlet hood with 90 degree angles to redirect air and reduce noise.
- Sound level 1 enclosure is designed to 150 mph (241 kph) wind load rating.

Sound Level 2 Enclosure Standard Features

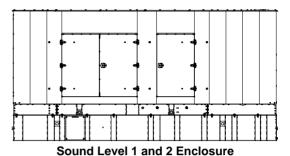
- Includes all of the sound level 1 enclosure features with the addition of up to 51 mm (2 in.) acoustic insulation material, intake sound baffles, vertical air discharge, and secondary silencers.
- Sound level 2 enclosure is certified to 200 mph (322 kph) wind load rating.

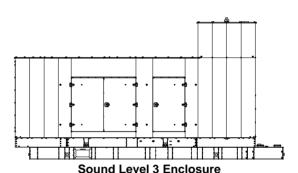
Sound Level 3 Enclosure Standard Features

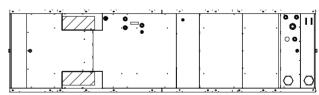
- Includes all of the sound level 1 and 2 enclosure features.
- Sound level 3 enclosure has extended intake baffles, extended discharge with sound baffles.

Subbase Fuel Tank Features

- The fuel tank has a Power Armor Plus[™] textured epoxy-based rubberized coating.
- The above-ground rectangular secondary containment tank mounts directly to the generator set, below the generator set skid (subbase).
- Both the inner and outer tanks have UL-listed emergency relief vents.
- Flexible fuel lines are provided with subbase fuel tank selection.
- The containment tank's construction protects against fuel leaks or ruptures. The inner (primary) tank is sealed inside the outer (secondary) tank. The outer tank contains the fuel if the inner tank leaks or ruptures.
- The above ground secondary containment subbase fuel tank meets UL 142 requirements.
- State tanks with varying capacities are available.
 Florida Dept. Of Environmental Protection (FDEP)
 File No. EQ-634 approved.







Subbase Fuel Tank (Top View)