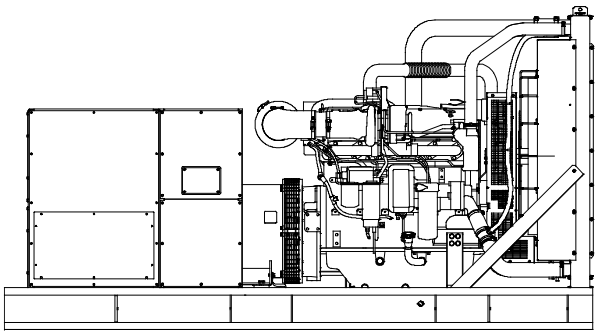
Industrial Generator Set - 400REOZJD

208-600 V **Diesel**

Tier 3 EPA-Certified for Stationary Emergency Applications

Ratings Range

		60 Hz
Standby:	**kW**	315-410
	kVA	394-513



Standard Features

- Rehlko provides one-source responsibility for the generating system and accessories.
- Approved for use with certified renewable Hydrotreated Vegetable Oil (HVO)/Renewable Diesel (RD) fuels compliant with EN15940/ASTM D975.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz emergency generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all generator set systems and components. Two- and five-year extended limited warranties are also available.
- Alternator features:
  - The pilot-excited, permanent magnet (PM) alternator provides superior short-circuit capability.
  - The brushless, rotating-field alternator has broadrange reconnectability.
- Other features:
  - Rehlko designed controllers for one-source system integration and remote communication. See Controllers on page 3.
  - The low coolant level shutdown prevents overheating (standard on radiator models only).
  - Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
  - An electronic, isochronous governor delivers precise frequency regulation.
- Mount up to four circuit breakers to allow circuit protection of selected priority loads.

Generator Set Ratings

				150°C Rise Standby Rating		130°C Rise Standby Rating	
Alternator	**Voltage**	**Ph**	**Hz**	**kW/kVA**	**Amps**	**kW/kVA**	**Amps**
4M4021	120/208	3	60	400/500	1388	380/475	1318
	127/220	3	60	410/513	1345	390/488	1279
	139/240	3	60	410/513	1233	400/500	1203
	220/380	3	60	315/394	598	315/394	598
	240/416	3	60	400/500	694	380/475	659
	277/480	3	60	410/513	616	405/506	609
5M4027*	120/208	3	60	410/513	1423	410/513	1423
	127/220	3	60	410/513	1345	410/513	1345
	139/240	3	60	410/513	1233	410/513	1233
	220/380	3	60	405/506	769	405/506	769
	240/416	3	60	410/513	711	410/513	711
	277/480	3	60	410/513	616	410/513	616
5M4028	120/208	3	60	410/513	1423	410/513	1423
	127/220	3	60	410/513	1345	410/513	1345
	139/240	3	60	410/513	1233	410/513	1233
	220/380	3	60	410/513	779	410/513	779
	240/416	3	60	410/513	711	410/513	711
	277/480	3	60	410/513	616	410/513	616
4M4266*	347/600	3	60	410/513	493	410/513	493
5M4272	347/600	3	60	410/513	493	410/513	493

* Not available for IBC and/or OSHPD orders.

RATINGS: All three-phase units are rated at 0.8 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

Discovery Energy, LLC
200 Twin Oaks Road, Kohler, WI 53044 USA
For the nearest sales and service outlet in the US and Canada, phone 1-800-544-2444 - powersystems.rehlko.com

Alternator Specifications

Specifications		Alternator
Type		4-Pole, Rotating-Field
Exciter type		Brushless, Permanent-Magnet, Pilot Exciter
Leads: quantity, type		10/12, Reconnectable 4, 600 V
Voltage regulator		Solid State, Volts/Hz
Insulation:		NEMA MG1
Material		Class H, Synthetic, Nonhygroscopic
Temperature rise		130°C, 150°C Standby
Bearing: quantity, type		1, Sealed
Coupling		Flexible Disc
Amortisseur windings		Full
Rotor balancing		125%
Voltage regulation, no-load to full-load		Controller Dependent
One-step load acceptance		100% of Rating
Unbalanced load capability		100% of Rated Standby Current
Peak motor starting kVA:		(35% dip for voltages below)
480 V	4M4021 (12 lead)	1725
480 V	5M4027 (12 lead)	2200
480 V	5M4028 (10 lead)	2550
600 V	4M4266 (4 lead)	1300
600 V	5M4272 (4 lead)	1750

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
- Brushless alternator with brushless pilot exciter for excellent load response.

Application Data

Engine

Engine Specifications	
Engine manufacturer	John Deere
Engine model	6135HFG84A
Engine type	4-Cycle, Turbocharged, Charge Air-Cooled
Cylinder arrangement	6, Inline
Displacement, L (cu. in.)	13.5 (824)
Bore and stroke, mm (in.)	132 x 165 (5.2 x 6.5)
Compression ratio	16.0:1
Piston speed, m/min. (ft./min.)	594 (1950)
Main bearings: quantity, type	7, Replaceable Insert
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	460 (617)
Crankshaft material	Forged Steel
Valve material	
Intake/Exhaust	Nickel-Chromium Head Chromium-Silicone Stem
Governor: type, make/model	JDEC Electronic L15
Frequency regulation, no-load to full-load	Isochronous
Frequency regulation, steady state	±0.25%
Frequency	Fixed
Air cleaner type, all models	Dry

Exhaust

Exhaust System	
Exhaust manifold type	Dry
Exhaust flow at rated kW, m^3/min. (cfm)	74 (2606)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	527 (981)
Maximum allowable back pressure, kPa (in. Hg)	Min. 4 (1.2) Max. 7.5 (2.2)
Engine exhaust outlet size, mm (in.)	See ADV drawing

Engine Electrical

Engine Electrical System	
Battery charging alternator:	
Ground (negative/positive)	Negative
Volts (DC)	24
Ampere rating	60
Starter motor rated voltage (DC)	24
Battery, recommended cold cranking amps (CCA):	
Qty., CCA rating each	Two, 925
Battery voltage (DC)	12

Fuel

Fuel System	
Fuel supply line, min. ID, mm (in.)	13 (0.50)
Fuel return line, min. ID, mm (in.)	10 (0.38)
Max. lift, fuel pump: type, m (ft.)	Electronic 2.1 (6.8)
Max. fuel flow, Lph (gph)	191.3 (50.5)
Max. return line restriction, kPa (in. Hg)	35 (10.3)
Fuel prime pump	Electronic
Fuel filter	
Secondary	2 Microns @ 98% Efficiency
Primary	10 Microns
Water Separator	Yes
Recommended fuel	#2 Diesel/HVO/RD

Lubrication

Lubricating System	
Type	Full Pressure
Oil pan capacity, L (qt.) §	40.0 (42.3)
Oil pan capacity with filter, L (qt.) §	42.0 (44.4)
Oil filter: quantity, type §	1, Cartridge
Oil cooler	Water-Cooled

§ Rehlko recommends the use of Rehlko Genuine oil and filters.

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Application Data

Cooling

Radiator System	
Ambient temperature, °C (°F)*	50 (122)
Engine jacket water capacity, L (gal.)	18 (4.8)
Radiator system capacity, including engine, L (gal.)	67.2 (17.8)
Engine jacket water flow, Lpm (gpm)	400 (106)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	208 (11839)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	94 (5350)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	965 (38)
Fan, kWm (HP)	18 (24)
Max. restriction of cooling air, intake and discharge side of radiator, kPa (in. H_2O)	0.125 (0.5)

* Enclosure with internal silencer reduces ambient temperature capability by 5°C (9°F).

Operation Requirements

Air Requirements	
Radiator-cooled cooling air, m^3/min. (scfm)†	435 (15400)
Cooling air required for generator set when equipped with city water cooling or remote radiator, based on 14°C (25°F) rise, m^3/min. (cfm) †	297 (10500)
Combustion air, m^3/min. (cfm)	28 (996)
Heat rejected to ambient air:	
Engine, kW (Btu/min.)	43 (2448)
Alternator, kW (Btu/min.)	40 (2277)

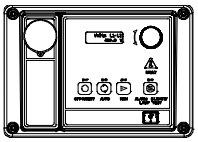
† Air density = 1.20 kg/m^3 (0.075 lbm/ft^3)

Fuel Consumption**

Diesel, Lph (gph) at % load	Standby Rating
100%	116.9 (30.9)
75%	90.9 (24.0)
50%	63.8 (16.8)
25%	34.2 (9.0)

** Volumetric Fuel consumption is up to 4% higher when using HVO/RD than #2 ULSD.

Controllers

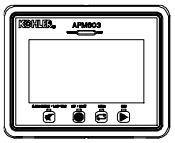


APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.



APM603 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- 7-inch graphic display with touch screen and menu control provides easy local data access
- Measurements are selectable in metric or English units
- Paralleling capability to control up to 8 generators on an isolated bus with first-on logic, synchronizer, kW and kVAR load sharing, and protective relays
  Note: Parallel with other APM603 controllers only.
- Generator management to turn paralleled generators off and on as required by load demand
- Load management to connect and disconnect loads as required
- Controller supports Modbus® RTU, Modbus® TCP, SNMP and BACnet®
- Integrated voltage regulator with ±0.25% regulation
- Built-in alternator thermal overload protection
- UL-listed overcurrent protective device
- NFPA 110 Level 1 capability

Refer to G6-162 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.
BACnet® is a registered trademark of ASHRAE.

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208-600 V **Diesel**

Standard Features

- Alternator Protection
- Battery Rack and Cables
- Customer Connection
- Local Emergency Stop Switch
- Oil Drain Extension
- Operation and Installation Literature

Available Options

Circuit Breakers Type

- ❑ Magnetic Trip
- ❑ Thermal Magnetic Trip
- ❑ Electronic Trip (LI)
- ❑ Electronic Trip with Short Time (LSI)
- ❑ Electronic Trip with Ground Fault (LSIG)

Rating

- ❑ 80%
- ❑ 100%

Operation

- ❑ Manual
- ❑ Electrically Operated (for paralleling)

Circuit Breaker Mounting

- ❑ Generator Mounted
- ❑ Remote Mounted
- ❑ Bus Bar (for remote mounted breakers)

Enclosures for Remote Mounted Circuit Breakers

- ❑ NEMA 1
- ❑ NEMA 3R

Approvals and Listings

- ❑ CSA Certified
- ❑ HCAI Pre-Approval
- ❑ Hurricane Rated Enclosure
- ❑ IBC Seismic Certification
- ❑ UL 2200 Listing

Enclosed Unit

- ❑ Sound Enclosure Level 1 and Subbase Fuel Tank Packages
- ❑ Sound Enclosure Level 2 and Subbase Fuel Tank Packages
- ❑ Weather Enclosure and Subbase Fuel Tank Packages

Open Unit

- ❑ Exhaust Silencer, Critical (kit: PA-354880)
- ❑ Flexible Exhaust Connector, Stainless Steel

Fuel System

- ❑ Flexible Fuel Lines (Select rubber or stainless steel)

Controller

- ❑ Common Failure Relay (APM603 controllers only)
- ❑ Two Input/Five Output Module (APM402 controller only)
- ❑ Four Input/Fifteen Output Module (APM603 controller only)
- ❑ Lockable Emergency Stop Switch
- ❑ Remote Emergency Stop Switch
- ❑ Remote Serial Annunciator Panel
- ❑ Run Relay (standard with APM603, optional with others)
- ❑ Manual Key Switch (APM603 controller only)
- ❑ Manual Speed Adjust (APM402 controller only)

Cooling System

- ❑ Block Heater, 2500 W, 90-120 V, 1 Ph
- ❑ Block Heater, 2500 W, 190-208 V, 1 Ph
- ❑ Block Heater, 2500 W, 210-240 V, 1 Ph
- ❑ Block Heater, 2500 W, 380-480 V, 1 Ph
  Required for ambient temperatures below 0°C (32°F)
- ❑ Radiator Duct Flange

Electrical System

- ❑ Generator Heater
- ❑ Battery
- ❑ Battery Charger, Equalize/Float Type
- ❑ Battery Heater

Paralleling System

- ❑ Voltage Sensing

Miscellaneous

- ❑ Air Cleaner, Heavy Duty
- ❑ Air Cleaner Restriction Indicator
- ❑ Crankcase Emissions Canister
- ❑ Engine Fluids Added
- ❑ Rated Power Factor Testing

Literature

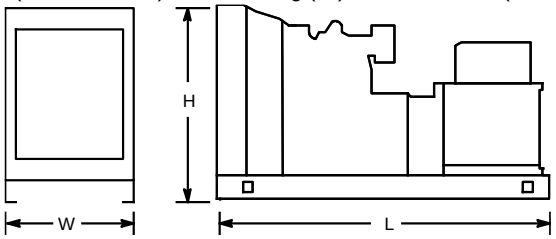
- ❑ General Maintenance
- ❑ NFPA 110
- ❑ Overhaul
- ❑ Production

Warranty

- ❑ 2-Year Basic Limited Warranty
- ❑ 5-Year Basic Limited Warranty
- ❑ 5-Year Comprehensive Limited Warranty

Dimensions and Weights

Overall Size, L x W x H, max., mm (in.):	3630 x 1425 x 1936 (142.9 x 56.1 x 76.2)
Weight (radiator model), wet, max., kg (lb.):	3883 (8560)



NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

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