

**EPA-Certified for Stationary Emergency Applications** 

## **Ratings Range**

60 Hz Standby: kW 34-40 kVA 34-50



## The Rehlko Advantage

• High Quality Power

Rehlko generators provide advanced voltage and frequency regulation along with ultra-low levels of harmonic distortion for excellent generator power quality to protect your valuable electronics.

Extraordinary Reliability

Rehlko is known for extraordinary reliability and performance and backs that up with a five year or 2000 hour limited warranty.

All-Aluminum Sound Enclosure

Durable aluminum sound-attenuating enclosure.

### Standard Features

- Rehlko provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The generator set accepts rated load in one step.
- A five-year/2000 hour limited warranty covers all generator set systems and components. Five-year comprehensive and ten-year extended limited warranties are also available for purchase in some jurisdictions.
- Engine Features:
  - Powerful and reliable 2.2 L turbocharged liquid-cooled engine.
  - o Electronic engine management system.
  - Simple field conversion between natural gas and LPG fuels while maintaining emission certification.
- Innovative Cooling System
  - Electronically controlled fan speeds minimize generator set sound signature.
- · Alternator features:
  - Wound field excitation system with its unique PowerBoost<sup>™</sup> design delivers great voltage response and short-circuit capability.
  - The brushless, rotating-field alternator has broadrange reconnectability.
- Rehlko designed controller for one-source system integration and remote communication. See Controller on page 3.
- Certifications
  - The generator set engine is certified by the Environmental Protection Agency (EPA) to conform to the New Source Performance Standard (NSPS) for stationary spark-ignited emissions.
  - o cULus listing is available.
  - The generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
  - Accepted by the Massachusetts Board of Registration of Plumbers and Gas Fitters.
- Approved for stationary standby applications in locations served by a reliable utility source.

## **Generator Set Ratings**

|            |         |    |    | Natura<br>130°C<br>Standby | Rise | LP 0<br>130°C<br>Standby I | Rise |
|------------|---------|----|----|----------------------------|------|----------------------------|------|
| Alternator | Voltage | Ph | Hz | kW/kVA                     | Amps | kW/kVA                     | Amps |
|            | 120/208 | 3  | 60 | 40/50                      | 139  | 40/50                      | 139  |
|            | 120/240 | 1  | 60 | 34/34                      | 142  | 34/34                      | 142  |
| 4D8.3      | 120/240 | 3  | 60 | 40/50                      | 121  | 40/50                      | 121  |
|            | 277/480 | 3  | 60 | 40/50                      | 61   | 40/50                      | 61   |
|            | 347/600 | 3  | 60 | 40/50                      | 49   | 40/50                      | 49   |
| 4E8.3      | 120/240 | 1  | 60 | 40/40                      | 167  | 40/40                      | 167  |

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor. Standby Ratings: The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-8528-1 and ISO-3046-1. Obtain technical information bulletin (TIB-101) for ratings guidelines, complete ratings definitions, and site condition derates. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.



# **Alternator Specifications**

| Specifications                           | Alternator                    |
|--|-------------------------------|
| Manufacturer                             | Rehlko                        |
| Type                                     | 4-Pole, Rotating-Field        |
| Exciter type                             | Brushless, Wound-Field        |
| Leads: quantity, type                    |                               |
| 4D                                       | 12, Reconnectable             |
| 4E                                       | 4, 110-120/220-240 V          |
| Voltage regulator                        | Solid State, Volts/Hz         |
| Insulation:                              | NEMA MG1                      |
| Material                                 | Class H                       |
| Temperature rise                         | 130°C, Standby                |
| Bearing: quantity, type                  | 1, Sealed                     |
| Coupling                                 | Flexible Disc                 |
| Amortisseur windings                     | Full                          |
| Voltage regulation, no-load to full-load | Controller Dependent          |
| One-step load acceptance                 | 100% of Rating                |
| Unbalanced load capability               | 100% of Rated Standby Current |
| Peak motor starting kVA:                 | (35% dip for voltages below)  |
| 480 V 4D8.3 (12 lead)                    | 120                           |
| 240 V 4E8.3 (4 lead)                     | 74                            |

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current enabling downstream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Windings are vacuum-impregnated with epoxy varnish for dependability and long life.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.

## **Application Data**

## **Engine**

| Liigiiic                                   |                      |
|--|----------------------|
| Engine Specifications                      |                      |
| Manufacturer                               | Rehlko               |
| Engine: Model type                         | 2.2 L, 4-Cycle,      |
| Turbocharged and Aftercooled               | KG02L04T-6DXS        |
| Turbocharged and Aftercooled with Catalyst | KG02L04T-6DGS        |
| Cylinder arrangement                       | In-line 4            |
| Displacement, L (cu. in.)                  | 2.2 (134.25)         |
| Bore and stroke, mm (in.)                  | 91 x 86 (3.5 x 3.4)  |
| Compression ratio                          | 10.5:1               |
| Piston speed, m/min. (ft./min.)            | 340 (1016)           |
| Main bearings: quantity, type              | 5, plain alloy steel |
| Rated rpm                                  | 1800                 |
| Max power at rated RPM, kW (HP)            | 51.4 (68.9)          |
| Cylinder head material                     | Cast Iron            |
| Piston type and material                   | High Silicon         |
|  | Aluminum             |
| Crankshaft material                        | Nodular Iron         |
| Valve (exhaust) material                   | Forged Steel         |
| Governor type                              | Electronic           |
| Frequency regulation, no-load to full-load | Isochronous          |
| Frequency regulation, steady state         | ±1.0%                |
| Frequency                                  | Fixed                |
| Air cleaner type, all models               | Dry                  |
|  | •                    |

# **Engine Electrical**

| Engine Electrical System                       |           |
|--|-----------|
| Ignition system                                | Coil Pack |
| Battery charging alternator:                   |           |
| Ground (negative/positive)                     | Negative  |
| Volts (DC)                                     | 12        |
| Ampere rating                                  | 90        |
| Starter motor rated voltage (DC)               | 12        |
| Battery, recommended cold cranking amps (CCA): |           |
| Qty., rating for -18°C (0°F)                   | One, 650  |
| Battery voltage (DC)                           | 12        |

### **Exhaust**

| Exhaust System   |                 |
|--|-----------------|
| Exhaust manifold type  | Dry             |
| Exhaust flow at rated Kw, m³/min (cfm)                                   | 8.8 (310.8)     |
| Exhaust temperature at rated kW, dry exhaust, °C (°F)                    | 650 (1202)      |
| Maximum allowable overall back pressure, kPa (in. Hg)                    | 5 (1.48)        |
| Max allowable back pressure after the silencer or catalyst, kPa (in. Hg) | 2.8 (0.83)      |
| Exhaust outlet size at engine hookup                                     | See ADV Drawing |

### **Fuel**

| Fuel System                                    |                    |             |
|--|--------------------|-------------|
| Fuel type                                      | Natural Gas or LPG |             |
| Fuel supply line inlet                         | 1 in. NPTF         |             |
| Nat. gas/ LP gas fuel supply pressure,         |                    |             |
| kPa (in. H₂O)                                  | 1.24-2.7           | 74 (5-11)   |
| Fuel Composition Limits *                      | Nat. Gas           | LP Gas      |
| Methane, % by volume                           | 90 min.            | _           |
| Ethane, % by volume                            | 4.0 max.           | _           |
| Propane, % by volume                           | 1.0 max.           | 85 min.     |
| Propene, % by volume                           | 0.1 max.           | 5.0 max.    |
| C <sub>4</sub> and higher, % by volume         | 0.3 max.           | 2.5 max.    |
| Sulfur, ppm mass                               | 25 ו               | max.        |
| Lower heating value,                           |                    |             |
| MJ/m <sup>3</sup> (Btu/ft <sup>3</sup> ), min. | 33.2 (890)         | 84.2 (2260) |
|  |                    |             |

<sup>\*</sup> Fuels with other compositions may be acceptable. If your fuel is outside the listed specifications, contact your local authorized distributor for further analysis and advice.



## **Application Data**

### Lubrication

| Lubricating System                       |                            |
|--|----------------------------|
| Type                                     | Full Pressure              |
| Oil pan capacity, L (qt.) §              | 4.2 (4.4)                  |
| Oil pan capacity with filter and cooler, |                            |
| L (qt.) §                                | 4.75 (5.0)                 |
| Oil filter: quantity, type §             | 1, Cartridge               |
| § Rehlko recommends the use of Rehlko    | o Genuine oil and filters. |

## Cooling

| Radiator System   | Nat. Gas     | LP Gas      |  |
|---|--------------|-------------|--|
| Ambient temperature, °C (°F)*   | 50 (         | 50 (122)    |  |
| Engine jacket water capacity, L (gal.)                                      | 2.7 (        | 2.7 (0.71)  |  |
| Radiator system capacity, including   |              |             |  |
| engine, L (gal.)  | 13.2         | (3.5)       |  |
| Engine jacket water flow, Lpm (gpm)   | 59.8         | (15.8)      |  |
| Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)      | 29.1 (1655)  | 30.5 (1735) |  |
| Heat rejected to charge cooling air at rated kW, dry exhaust, kW (Btu/min.) | 2.58 (146.7) | ` ,         |  |
| Water pump type   |              | rifugal     |  |
| Fan diameter, including blades, mm (in.)                                    | qty. 3 @     | 406 (16)    |  |
| Fan power requirements (powered by engine battery charging alternator)      | 12 VDC, 18   | 3 amps each |  |
| Max. restriction of cooling air, intake and discharge side of radiator,     |              |             |  |
| kPa (in. H₂O)   | See T        | TB-118      |  |

Enclosure with enclosed silencer reduces ambient temperature capability by 5°C (9°F).

## **Operation Requirements**

| Air Requirements  | Nat. Gas    | LP Gas      |
|---|-------------|-------------|
| Radiator-cooled cooling air, m³/min. (scfm) †                     | 51 (1       | 1800)       |
| Combustion air, m³/min. (cfm)                                     | 2.13 (75.2) | 2.21 (78.0) |
| Heat rejected to ambient air, kW (Btu/min.)                       |             |             |
| Engine  | 35.6 (2025) | 37.9 (2155) |
| Alternator  | 5.20        | (296)       |
| 4 Air donaite 4 20 kg/m <sup>3</sup> (0.075 lbm/ft <sup>3</sup> ) |             |             |

| † | Air density = | 1.20 kg/m <sup>3</sup> | (0.075) | lbm/ft <sup>3</sup> ) |  |
|---|---------------|------------------------|---------|-----------------------|--|
|---|---------------|------------------------|---------|-----------------------|--|

| Fuel Consumption‡                   |                 |  |
|-------------------------------------|-----------------|--|
| Natural Gas, m³/hr. (cfh) at % load | Standby Ratings |  |
| 100%                                | 14.9 (526)      |  |
| 75%                                 | 9.9 (350)       |  |
| 50%                                 | 6.3 (222)       |  |
| 25%                                 | 4.5 (159)       |  |
| 0%                                  | 3.8 (134)       |  |
| LP Gas, m³/hr. (cfh) at % load      | Standby Ratings |  |
| 100%                                | 5.5 (194)       |  |
| 75%                                 | 4.0 (141)       |  |
| 50%                                 | 2.6 (92)        |  |
| 25%                                 | 2.0 (71)        |  |

Natural gas, 37 MJ/m3 (1000 Btu/ft.3) ‡ Nominal fuel rating: LP vapor, 93 MJ/m3 (2500 Btu/ft.3)

LP vapor conversion factors:

 $8.58 \text{ ft.}^3 = 1 \text{ lb.}$  $0.535 \text{ m}^3 = 1 \text{ kg}.$  $36.39 \text{ ft.}^3 = 1 \text{ gal.}$ 

### Controller



#### APM402 Controller

Provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility.

- · Digital display and menu control provide easy local data access
- Measurements are selectable in metric or English units
- Remote communication thru a PC via network or serial configuration
- Controller supports Modbus® protocol
- Integrated hybrid voltage regulator with ±0.5% regulation
- Built-in alternator thermal overload protection
- NFPA 110 Level 1 capability

Refer to G6-161 for additional controller features and accessories.

Modbus® is a registered trademark of Schneider Electric.

## **Sound Enclosure**

- Durable aluminum, sound-attenuating enclosure with guiet operation of 57 dB(A) log average @ 7 m (23 ft.) at no load.
- Internally mounted silencer.
- Fade-, scratch, and corrosion-resistant Power Armor™ automotive-grade textured finish.
- Acoustic insulation that meets UL 94 HF1 flammability classification and repels moisture absorption.

1.5 (53)





### Standard Features

- Alternator Protection
- Aluminum Sound Enclosure with Enclosed Silencer
- **Battery Rack and Cables**
- Flexible Fuel Line
- Gas Fuel System (includes fuel mixer, fuel control valve, gas solenoid valve, and flexible fuel line between the engine and the skid-mounted fuel system components)
- Integral Vibration Isolation
- Local Emergency Stop Switch
- Low Fuel Pressure Switch (with NFPA fuel module)
- Oil Drain Extension
- Operation and Installation Literature
- Standard 5-Year Limited Warranty

## **Available Options**

### **Approvals and Listings**

□ cULus (UL 2200 and CSA)

#### Controller

- ☐ 15-Relay Dry Contact Board (NA with Input/Output Module)
- ☐ Communication Products
- ☐ Input/Output Module (2 inputs, 5 outputs)
- ☐ Lockable Emergency Stop (lockout/tagout)
- Manual Kev Switch
- Manual Speed Adjust
- □ Remote Annunciator Panel
- □ Remote Emergency Stop
- □ Run Relay

### **Enclosure Accessories**

- ☐ Aluminum Sound Enclosure, Wind-Load Rated (factory installed)
- ☐ Enclosure Doors for 291 kph (181 mph) Wind Load

### Starting Aids\*

■ Block Heater, 500 W, 110-120 V

#### Oil Pan Heater\*

- ☐ Oil Pan Heater, 150 W, 110-120 V
- \* One block heater or oil pan heater is required for ambient temperatures below 0°C (32°F). At temperatures below -18°C (0°F) installation of both heaters is required.

## **Electrical System**

- □ Alternator Strip Heater
- Battery
- Battery Charger, 6 Amp
- ☐ Battery Charger, 10 Amp w/Alarms
- Battery Heater
- ☐ Temperature Compensation for 10 Amp Battery Charger

#### Miscellaneous

- □ Air Cleaner Restriction Indicator
- ☐ Engine Fluids Added
- Maintenance Kit (filters, spark plugs, oil)

#### Literature

- □ General Maintenance
- NFPA 110
- Overhaul
- Production

#### Warranty

- □ 5-Year Comprehensive Limited Warranty
- 10-Year Extended Limited Warranty

### Other Options

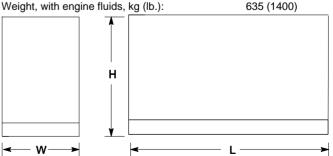
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## **Dimensions and Weights**

Overall Size, L x W x H, mm (in.):

2280 x 836 x 1182 (89.8 x 32.9 x 46.5)

Weight, with engine fluids, kg (lb.):



NOTE: This drawing is provided for reference only and should not be used for planning. Contact your local authorized distributor for more detailed information